

CERTIFICATE

Welding of railway vehicles and components according to:
EN 15085-2

This Certificate is issued to: **MECANIZADOS CARDIEL, S.L.**
Calle Manzano 4-6
(50171) La Puebla de Alfinden (Zaragoza) Spain

Is qualified to perform welding work within the range of certification of

Certification Level CL1 according to EN 15085-2:2020+A1:2023
Type of activity: P (Production)

Type of components: Manufacture of welded components for the railway sector.

Welding processes and base material groups:

Welding processes acc to EN ISO 4063	Base material group to CEN ISO/TR 15608	Dimensions	Comments
131	23.1	t = 1.5 - 6 mm	BW, fully mechanized
	23.1	t = 1.5 - 6 mm	BW, partly mechanized
	23.1	t = 1.5 - 40 mm	FW, partly mechanized
	23.1	t = 3 - 24 mm	BW, fully mechanized
	23.1	t = 3 - 40 mm	BW/FW, partly mechanized
	23.1/22.3	-	FW, partly mechanized, t1= 3 to 24 welded to t2= 3 to 20 mm;

Responsible welding coordinator (RWC): Javier Delso Soria (Level A) **Born:** 1975

Deputy welding coordinator (DWC): Davinia López (Level A) **Born:** 1981

Comments: see reverse.

Certificate No: LRQA/15085/CL1/0256/22/1

Valid: from 25 March 2025 to 24 March 2028

Issued on: 25 March 2025

Auditor: Fermín Espallargas

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Juan Antonio Pozo – Head of MCB

General regulations (see annex)



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Annex certificate No: LRQA/15085/CL1/0256/22/1

MECANIZADOS CARDIEL, S.L.

Calle Manzano 4-6
(50171) La Puebla de Alfinden (Zaragoza) Spain

Comments:

This Certificate is subject to monitoring of compliance by LRQA Iberia Inspection S.A. as required by the standard EN15085-2: 2020+A1:2023.

Workshop located in Calle Encina 8, Puebla de Alfinden, Zaragoza.

The welding coordinators Javier Delso and Davinia López are authorised, to test welders/operators in accordance with the relevant standards.

General regulations

according to EN 15085-2:2020+A1:2023.

Revocation of the Certificate

The manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated Standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate,

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original- Email)
2. LRQA Inspection Iberia Madrid

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